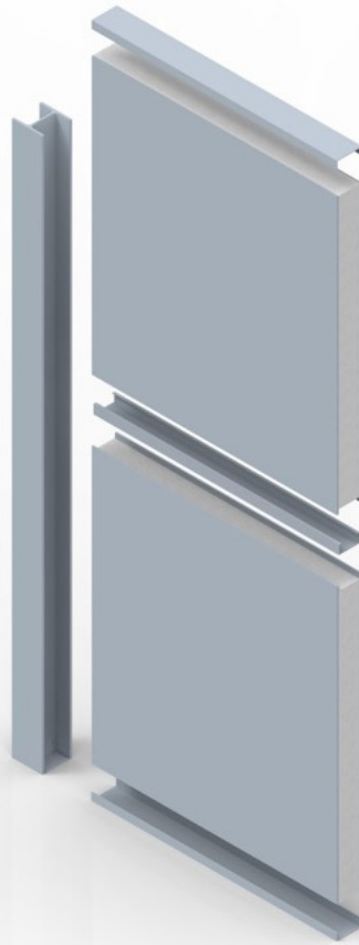


DuneWall

Pre-engineered Custom Post

Installation Guide



Custom Height Acoustic Walling System



DuneWall

Custom Height Acoustic Wall

The DuneWall system will provide you with many years of trouble-free protection if installed in accordance with our directions

Safety

- It is the installers responsibility for site safety
- The installer must wear/use appropriate safety equipment at all times
- No person should lift a wall panel alone
- Care should be taken at all times when using power tools to prevent severe injury
- Extra caution should be taken at all times when handling any posts, wall capping, insert panels or slats, as the metal edges are sharp and will cut
- This includes the assembly of the wall panels and the exposure to the unprotected post tops
- Holes in the ground should never be left uncovered

Panels

The edges of the wall panels are fragile until assembled – care should be taken not to drop or bump the panel edges

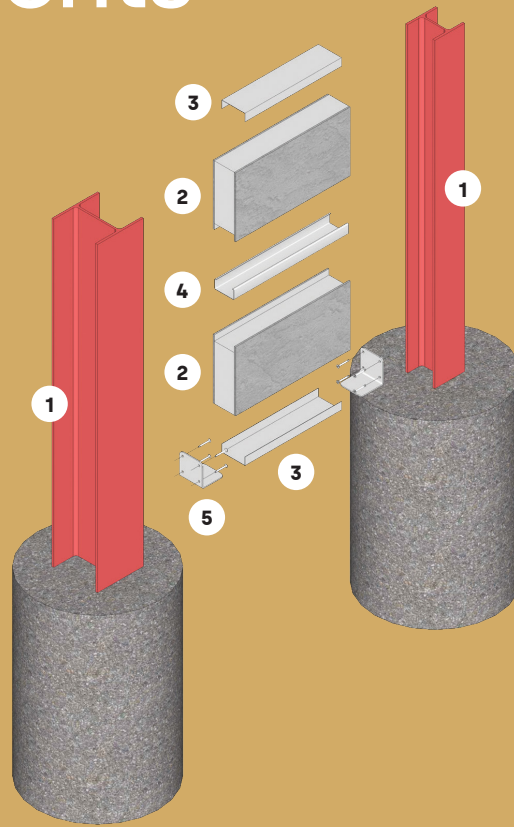
Installation

- Wallmark will take no responsibility for the incorrect information supplied by the customer
- The customer takes responsibility for all information on the installation drawings used
- The posts must be installed and concreted correctly in accordance with the engineering specifications supplied by Wallmark. Failure to comply will void any and all warranties offered by Wallmark
- If/where a panel cut width is specified on the installation drawing, the installer will accurately measure between the posts and check the measurement before cutting the panel

Specifications

Wall Height	Custom Height
Post Material	Structural Steel
Panel Thickness	75, 80, 100mm
Panel Length	2400, 3000, 4200mm

Components



Posts



1. Universal Post

Options

100 UC 14.8
150 UC 23.4
200 UB 25.4
310 UB 40.4
410 UB 59.7

Capping



3. Gal Flush Capping

FCZ > 2400 | 3000

Wall Support Bracket



5. Pre Primed Gal Wall Support Bracket

WSBZ

Panels



2. Wall Panel

Single Rebate

WP 924 > 900H x 2400L
WP 1224 > 1200H x 2400L
WP 930 > 900H x 3000L
WP 1230 > 1200H x 3000L

Joiner



4. Pre Primed Gal Internal Panel Joiner

PJT > 2350 | 2950

All Measurements in mm

Tools



Cordless Drill
& Hex Head
Driver Bit



Circular Saw
& Hand Saw



Angle
Grinder



Post Hole
Shovel



Square
& Spirit
Level



String Line &
Line Marking
Paint



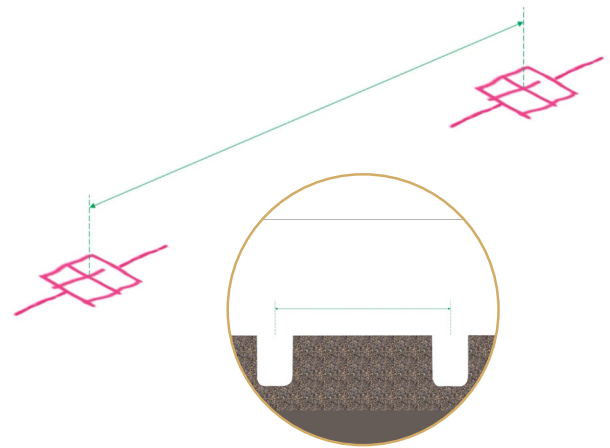
Tape Measure



Cement Mixer
& Wheel barrow

Step 1

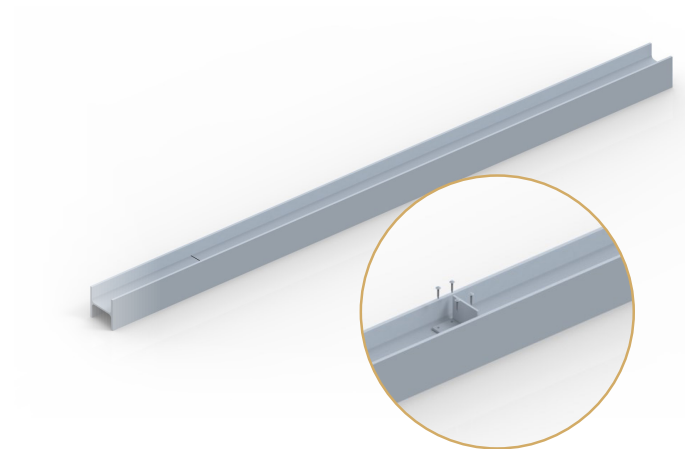
Measure your posts positions out accurately and mark with fluorescent paint.



Step 2

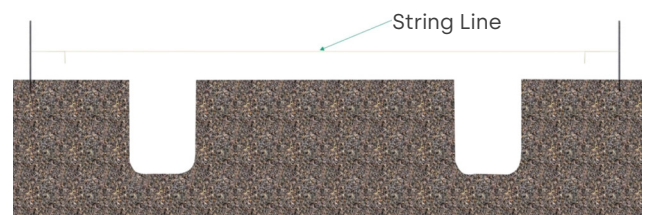
Measure accurately and mark the bottom angle bracket position on both sides of the post - screw brackets on. (These are used to support the wall panels).

Note: Bottom angle brackets may have to be mounted at a different height position on opposite sides of the post if the wall is being installed on sloping ground.



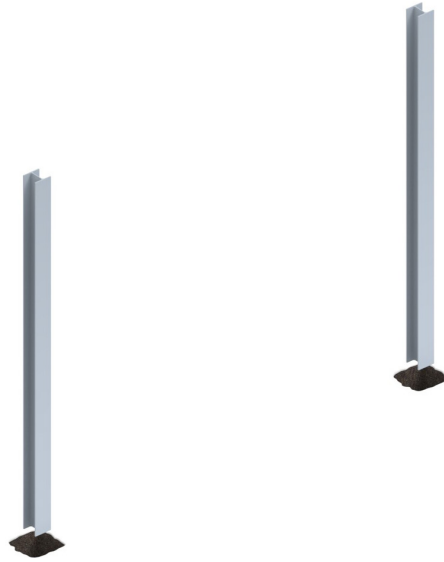
Step 3

Install a string line in the position you require the post faces to be in.



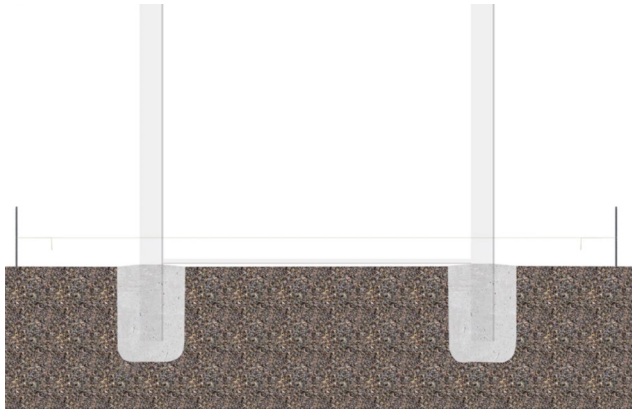
Step 4

■ Place the posts into the holes



Step 5

■ Pour concrete around each post and set as you go. (We do not recommend the use of fast curing concrete, due to it's inferior properties over standard concrete).



Step 6

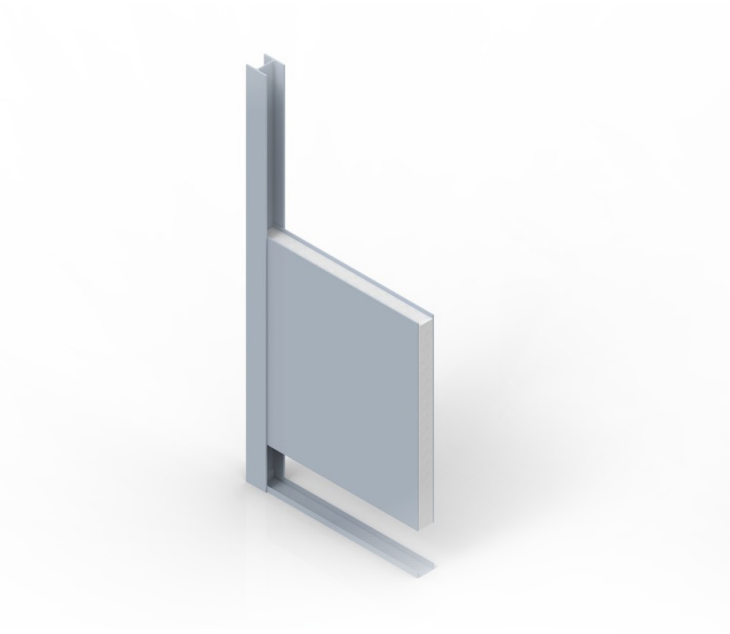
■ Install metal capping



Step 4 to 6

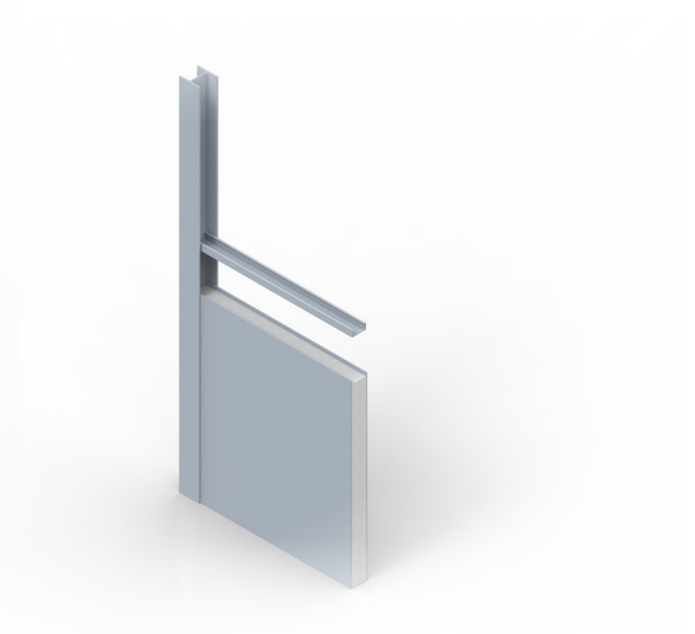
Step 7

■ Install wall panel



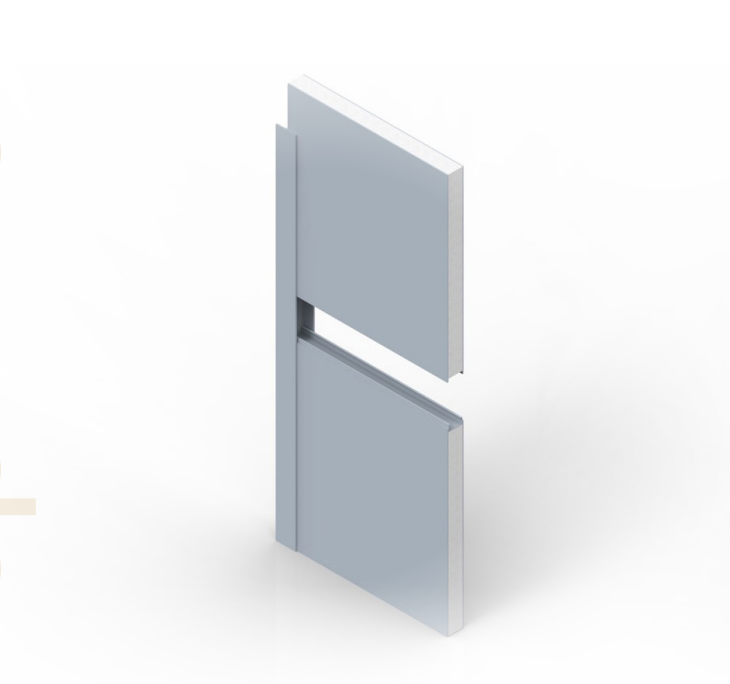
Step 8

■ Install panel joiner



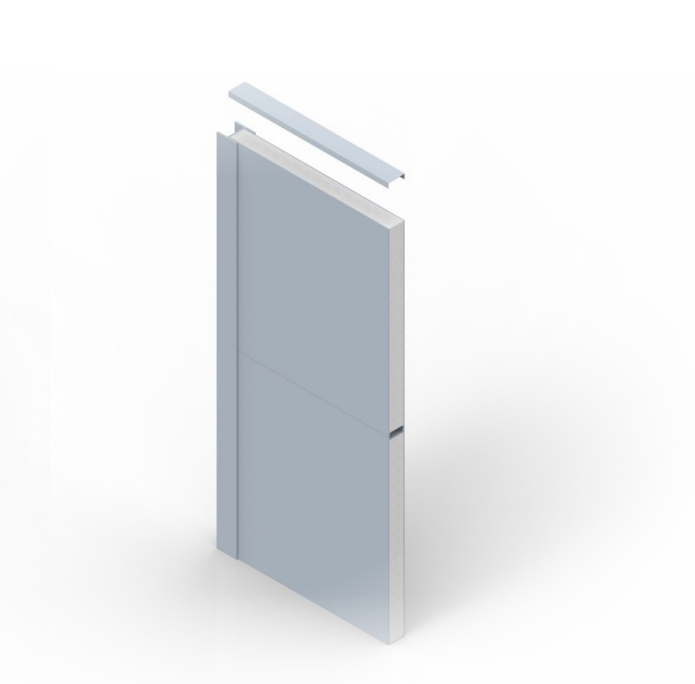
Step 9

■ Install next panel



Step 10


■ Install Metal Capping



Step / to 10

Certification

Warranty



HOLMES McLEOD
CONSULTING ENGINEERS PTY LTD
ACN 053 696 272 ABN 36 104 715 751
STRUCTURAL CIVIL HYDRAULIC

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P: (053) 5562 9990
www.holmesmcleod.com.au

Structural Certification

As a professional engineer, qualified and experienced in engineering design, I certify that the Techniko wall system information attached has been prepared in accordance with soundly based and widely recognised engineering principles.


Design loading for each application were obtained in accordance with AS1170.1, AS1170.2 and AS4055 as appropriate.

Structural design has been performed in accordance with AS4100 and AS/NZS 1664.1. Techniko posts have been physically tested to determine ultimate load capacities.

When installed in accordance with the specifications, details and limitations in this brochure, Wallmark walls will comply with the requirements of the Building Code of Australia.

References:

1. AS1170.1 – 2002 Loading Code Part 1 Permanent; Imposed and Other Actions
2. AS1170.2 – 2011 Loading Code Part 2 Wind Loads
3. AS4055 – 2006 Wind Loads for Housing
4. AS4100 – Steel Structures Code
5. BCA Volume One and Two – Building Code of Australia
6. AS3600 – 2009 Concrete Structures
7. AS/NZS 4600 – 2005 Cold Formed Steel Structures



Mary Holmes, BE, EIT Aust, EC 26471, REPQ 3786
Registered Building Practitioner
For and on behalf of Holmes McLeod Consulting Engineers Pty Ltd

Date: 26 September 2019

WALLMARK PTY LTD warrants that for a period of ten (10) years from the date of construction of any wall panel that the panels will not delaminate due to faulty glue and will maintain their structural integrity.

Wallmark warrant that they will resupply wall panels for any area that is proven to the satisfaction of Wallmark to have failed to comply with the terms of the above warranty provided that the warranty shall not apply if:-

- Wallmark's directions and specifications in relation to the use, application and construction of the wall panel surface has not been followed strictly;
- The default is of minor cosmetic nature only such as fading, crazing or discoloration;
- The failure of structural integrity or delamination is as a result of normal wear and tear, vandalism, negligence, third party acts, improper installation with engineering specifications, chemical abrasion, chemical contamination, explosion, pest, fire, act of God or circumstances reasonably beyond the control of Wallmark;
- The products have been tampered with or altered or modified by a person not approved by Wallmark or have been installed contrary to specifications;
- The product is used in an area where it is exposed to salt or other elements contrary to the specifications provided by Wallmark;
- The purchaser did not, within fourteen (14) days of discovery of the defect or defects give written notice to the EvoWall supplier and provide proof of purchase including but not limited to original invoice and facilitate Wallmark or their authorised officer attending at the property to inspect the damage.

Wallmark will, in accordance with the warranty provided herein, at their sole discretion, elect to replace or repair part or parts of the material within their sole discretion to be found to be defective provided that there shall be no obligation upon Wallmark to pay the costs of removal or installation of the defective parts nor pay the transportation costs related with the return of the defective part or parts.

Technical Information

Maximum Post Height & Wind Regions

Panel Length	Wall Height				
	3000	3300	3600	3900	4200
2400	C2	C2	C2	C1	C1
3000	N3	N3	N3	N3	N3

Footing Depths for 450mm Diameter Footing for various Wind Regions

Panel Length	Wall Height				
	3000	3300	3600	3900	4200
2400	N2 - P1/1000	N2 - P1/1100	N2 - P1/1200	N2 - P1/1200	N2 - P1/1300
	N3 - P1/1200	N3 - P1/1300	N3 - P1/1400	N3 - P1/1500	N3 - P1/1600
	C1 - P1/1400	C1 - P1/1500	C1 - P1/1600	C1 - P1/1800	C1 - P1/1900
	C2 - P1/1700	C2 - P1/1800	C2 - P1/2000	-	-
3000	N2 - P1/1000	N2 - P1/1200	N2 - P1/1300	N2 - P1/1400	N2 - P1/1500
	N3 - P1/1300	N3 - P1/1500	N3 - P1/1600	N3 - P1/1700	N3 - P1/1800
	C1 - P1/1500	C1 - P1/1700	C1 - P1/1800	C1 - P1/1900	-
	C2 - P1/1800	-	-	-	-

NOTE P1/1.5 Denotes 350ø bore pier, 1500mm deep into firm clay. Recommended footing depths are for terrain categories 2, 2.5 & 3

The Wallmark Advantage



Innovative Solutions

We offer custom designed solutions for a wide range of industry sectors and applications.



Full Accreditation

Our products have been approved by NATA. Our reflective noise walls also boast an acoustic rating of RW28 and our absorptive walls an NRC rating of 0.95.



Project Collaboration

We manage your project from the design process right through to completion using world class tradespeople and consultants.



Australian Made

Over 2 decades of trust and experience in the Australian construction industry.

At Wallmark, we recognise that when it comes to architectural wall solutions, one design does not fit all. We look forward to working hand in hand with you to solve your acoustic privacy wall challenges.

To find out more about our Smart Acoustic Wall Solutions visit www.wallmark.com.au or call **02 6057 7600**.

